



Client Ref. No.: 2218	Report No.:2218024	Date: June 27 th ,2022	Total page: 38
-----------------------	--------------------	-----------------------------------	----------------

GENERAL SUMMARY:

Client:	VICKO (a potential business)	
Attn:	Dania D. Dalgic	
PO/No.:	22SC06022	
Country of Destination:	Greece	
Serial No.:	220413-0001 to 220413-19200	
Product Name:	Coffee maker	
Supplier:	SHANGHAI HUNING INTERNATIONAL TRADE CO., LTD	
Inspector	Jack	
Date of insp.:	Jun 27 th , 2022	

AVAILABLE QUANTITY:

Order No.	Item No.	Order Qty	Packed	Not packed	Not finished	Inspect Qty
22SC06022	296-F-00002	19200	19200	0	0	315

Inspection standard: ANSI/ASQC Z1.4-2003 Sampling plan: Single, Normal Inspection level: II AQL: Critical: Not Allowed.	Sample Size: 315 pcs			
		Critical	Major	Minor
	AQL:	0	1.5	4.0
	Defects Found:	0	0	13
	Max. Allowed:	0	10	21

OVERALL CONCLUSION:

Inspection criteria	Passed	Failed	Pending	Comments
Quantity available:	×	-	-	OK
Workmanship:	×	-	-	OK
Test:	-	-	×	See remark 2,4,6
Data measurement:	-	-	×	See remark 5
Labeling:	×	-	-	OK
Shipping mark:	-	-	×	See remark 3
Serial no. coherence:	×	-	-	OK
Result:	<input type="checkbox"/> Acceptable <input type="checkbox"/> Reject <input checked="" type="checkbox"/> Pending			

SPECIAL REMARK:

1. No approval sample was provided for comparison during the inspection.
2. The factory did not allow us to do carton drop test.
3. Actual found front mark and side mark was printed reversely, no found R marking on logo position, The barcode is printed on the carton, not a sticker. The logo VICKO is in black color inconsistent with client requested color which is

This report only reflects the truth of quality in this lots goods, based on statistical sampling procedure. Inspection is performed to the best of our ability and skills but without responsibility on our part, nor does it evidence shipment. Our Website: www.qgs.com.cn



green.



Actual found



Actual found



Actual found



Spec

4. Actually found that the stainless steel material is 201, the factory also confirmed that it was 201, not 202 in the specification.



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Actual found

Heating element Aluminum tube Heating element concealed with an internal stainless steel (202) base

Spec

5. The actual length of the power cord is 65cm, not 70cm as stated in the specification.



Actual found

Cord Plug 3Gx0.75mm2 , 70cm external, color BLACK

Spec

6. No certification of heating element found.



N/A

WORKMANSHIP:

Item No.	Defects Description	Cri	Maj	Min
296-F-00002	Flash mark	0	0	1
	Poor printing	0	0	2
	Dirty mark	0	0	3
	Scratch mark	0	0	7
Total defect:		0	0	13
Allowed:		0	10	21
Result:		Passed		

TEST AND MEASUREMENT:

Test items	Sample size	Passed	Failed	Pending	Comments
Internal check:	2pcs	x	-	-	Ok
CDF certification check:	2pcs	-	-	x	Pending(Remark6)
Stainless Steel material test:	2pcs	-	-	x	Pending(Remark4) Actual finding:201 stainless steel
Gift box dimension check:	2pcs	x	-	-	128x128x195mm
Gift box weight check	2pcs	x	-	-	591g
Product dimension check:	2pcs	x	-	-	260x126x190mm
Product weight check	2pcs	x	-	-	477g
Power cord length check:	2pcs	-	-	x	Pending(Remark5) Actual finding:65cm
Capacity check:	2pcs	x	-	-	Max level mark : 380ml
Logo size check:	2pcs	x	-	-	Ok 2.5x0.5cm
CAUTION label size check:	2pcs	x	-	-	Ok 5x1.5cm



China Inspection
Office

HK QGS LIMITED Final Random Inspection Report

Quality Assure In China

Client Ref. No.: 2218 Report No.:2218024 Date: June 27th,2022 Total page: 38

Barcode readability check:	5pcs	x	-	-	Ok
Rub test:	5pcs	x	-	-	Ok
Tape test:	5pcs	x	-	-	Ok
Adhesion test:	1pc	x	-	-	Ok
Power cord pull test:	5pcs	x	-	-	30N/25times, Displacement less than 2mm.
Stability test:	5pcs	x	-	-	15°inclined plate, not over
Wobble test:	315pcs	x	-	-	Ok
Smell check	315pcs	x			Ok
Pouring water test:	8pcs	x	-	-	OK
Switch life test	5pcs	x	-	-	On/off switch for 20 times
Function test:	315pcs	x	-	-	Ok
Power Consumption test:	315pcs	x	-	-	220V/50Hz: 690W 230V/50Hz: 748.5W 240V/50Hz: 814.6W
Hi-pot test:	315pcs	x	-	-	1500VAC,3mA,3S
Earth continuity test	315pcs	x	-	-	25A, <0.1Ω 3S
Leakage current test:	315pcs	x	-	-	≤0.75mA
Application test:	5pcs	x	-	-	Time and temperature of boiling 02'20"~02'40"/99.6~100℃
Endurance test:	5pcs	x	-	-	OK
Boil-DRY protection test:	8pcs	x	-	-	OK
Water leakage check:	8pcs	x	-	-	OK
Carton drop test:	1ctn	-	-	x	See remark 2

PACKING AND ACCESSORIES:

Item No.:	Master shipper (pcs/ctn)	Carton size L×W×H (mm)	G.W (Kg)	Carton Barcode	Inner Carton Barcode	Product Barcode
296-F-000 02	12	39.5x28.8x41cm	7.75	000275142	000275140	-

EXPORT CARTON INFORMATION:

Carton:	New export carton	Yes	Sealing:	Opaque gummed tape	NO
Fastening:	Metal staples	Yes		Transparent gummed tape	Yes
Strapping:	Nylonx2	No		Paper tape	NO
Material:	Ply of corrugated paper	5ply	Others:	-	

Critical Components List

This report only reflects the truth of quality in this lots goods, based on statistical sampling procedure. Inspection is performed to the best of our ability and skills but without responsibility on our part, nor does it evidence shipment. Our Website: www.qgs.com.cn



Client Ref. No.: 2218 Report No.:2218024 Date: June 27th ,2022 Total page: 38

Component Description:	Marking on critical component:	Does the component comply with the Certification?
Plug	YD-03 16A 250V~ VDE	Ok
Power Cord	YUYAO SHENGSHIDA H05VV-F 3G0.75mm ² VDE	Ok
Controller	KSD301 250V 10A 150°C/120°C	Ok
Heating element	230V 800W	Pending
Connector	TM-XA-2 100-240V 13A TM-XE-1 100-240V 13A	Ok
Switches	KCD1-2 10(6)A 250VAC T85/55 5E4	Ok
Internal wire	03(YG) 300/500V	Ok

Photo of Packing, Product, Test



CDF certification check

Impacts per surface	Surface tested	Impact energy (Nm)	Comments
3 times	Enclosure	0.5J	-
Supplementary information:			

24.1 TABLE: Critical components information						P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾	
Plug	Ningbo Liansheng Wire & Cable Co.,Ltd.	LS03	AC250V 16A	DIN VDE 0620-1	VDE 40034732	
- Alt.	Zhejiang Jintong Nuclear Cable Co., Ltd.	JT008	AC250V 16A	DIN VDE 0620-1	VDE 40050631	
- Alt.	Ningbo Jintong Nuclear Cable Co., Ltd.	FY003	AC250V 16A	DIN VDE 0620-1	VDE 40036474	
- Alt.	Yuyao Shengshida Electronic Co., Ltd.	YD-03	AC250V, 16A	DIN VDE 0620-1	VDE 40035428	
BS Plug	Ningbo Qiaopu Electric Co.,Ltd.	D09, D09A	AC250V, 13A	SASO 2203-2018 BS1363-1	ASTA NO.930	
- Alt.	Ningbo Jintong Nuclear Cable Co., Ltd.	FY006A	AC250V, 13A	BS 1363-1	ASTA NO.1295	
Power cord	Ningbo Liansheng wire & cable Co.,Ltd.	H05VV-F	3x0.75mm ²	EN50525-2-11	VDE 40022054	
- Alt.	Ningbo Liansheng wire & cable Co., Ltd.	H05RR-F	3x0.75mm ²	EN50525-2-21	VDE40033764	
- Alt.	Zhejiang Jintong Nuclear Cable Co., Ltd.	H05VV-F	3x 0.75mm ²	EN50525-2-11	VDE40013418	

CDF certification check



CDF certification check



CDF certification check



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38

- Alt.	Ningbo Jinteng Nuclear Cable Co.,Ltd.	FY003	AC250V, 16A	DIN VDE 0620-1	VDE 40036474
- Alt.	Yuyao Shengshida Electronic Co.,Ltd.	YD-03	AC250V, 16A	DIN VDE 0620-1	VDE 40035428
BS Plug	Ningbo Qiaopu Electric Co.,Ltd.	D09, D09A	AC250V, 13A	SASO 2203.2018 BS1363-1	ASTA NO.930
- Alt.	Ningbo Jinteng Nuclear Cable Co.,Ltd.	FY006A	AC250V, 13A	BS 1363-1	ASTA NO.1295
Power cord	Ningbo Liansheng wire & cable Co.,Ltd.	H05VV-F	3x 0.75 mm2	EN50525-2-11	VDE 40022054
- Alt.	Ningbo Liansheng wire & cable Co.,Ltd.	H05RR-F	3x 0.75 mm2	EN50525-2-21	VDE/40033764
- Alt.	Zhejiang Jinteng Nuclear Cable Co.,Ltd.	H05VV-F	3x 0.75 mm2	EN50525-2-11	VDE/40013419
- Alt.	Yuyao Shengshida Electronic Co.,Ltd.	H05VV-F	3x 0.75 mm2	EN50525-2-11	VDE/40034303
- Alt.	Ningbo Jinteng Nuclear Cable Co.,Ltd.	H05VV-F	3x 0.75 mm2	EN50525-2-11	VDE 40033767
Thermal link	Zhongsan Sheng Ping Thermal Protectors Co.,Ltd.	SPF152	250V, 10A	EN60691	VDE 40004430
- Alt.	Shenzhen Baisheng Electrical Co.,Ltd.	H4Axx152C/ H4Bxx152C	250V	EN60691	VDE/40022386



CDF certification check

CDF certification check



IEC 60335-2-15					
Clause	Requirement + Test			Result - Remark	Verdict
- Alt.	ZhongShan LongDe Electrical Co.,Ltd.	RY157	TF157°C 10A 250V	EN60691	TUV/641000 8029 910
Internal Wire	Zhongsan Pingwang Electric Co.,Ltd.	3122	18-20AWG 200°C 300V	EN 60335-1 EN 60335-2-15 UL 758	UL E516112 and tested with appliance
- Alt.	Cui Shuanghong Wire Co., Ltd.	H05S-K H05SJ-K	0.5mm2	EN50525-2-41	VDE 40017324
- Alt.	Zhongsan Pingwang Electric Co.,Ltd.	60245 IEC 03(YG)	300/500V 0.5-10	GB/T5013.3-2008 IEC60245-3	CCC/ 201601010 48432 46
Temperature Limiter	Haiyan Meige Electric Appliance Co.,Ltd.	KSD301	250V 10A 110°C, 120°C, 125°C, 150°C	EN 60730-1 EN 60730-2-9	TUV/R 15047534 002
Switch	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-2	16A 250VAC 45 5E4	EN61058-1	TUV/7041012 558 01-02
- Alt.	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-3	10A 250VAC 45 5E4	EN61058-1	TUV/7041012 558 01-02
Appliance connectors	Taizhou Tianming Electric Appliance Co.,Ltd.	TM-XE-1 TM-XA-2	100-240V	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13
- Alt.	Taizhou Tianming Electric Appliance Co.,Ltd.	TM-XL-1 TM-XL-2A	100-240V-13A	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13

CDF certification check

CDF certification check



CDF certification check

CDF certification check



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38

Internal Wire	Zhongshan Pingwang Electric Co.,Ltd.	3122	18-20AWG 200°C 300V	EN 60335-1 EN 60335-2-15 UL 758	UL E516112 and tested with appliance
- Alt.	Cixi Shuanghong Wire Co.,Ltd.	H05S-K H05S-J-K	0.5mm2	EN50525-2-41	VDE 40017324
- Alt.	Zhongshan Pingwang Electric Co.,Ltd.	60245 IEC 03(YG)	300/500V 0.5- 10	GB/T5013.3- 2008 IEC60245-3	CCC/ 201601010 48432 46
Temperature Limiter	Haiyan Meige Electric Appliance Co.,Ltd.	KSD301	250V 10A 110°C, 120°C, 125°C, 150°C	EN 60730-1 EN 60730-2-9	TUV/R 15047534 002
Switch	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-2	10(6)A 250VAC T85/55 5E4	EN61058-1	TUV/7041012 558 01-02
- Alt.	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-3	10(6)A 250V T85/55 5E4	EN61058-1	TUV/7041012 558 01-02
Appliance connectors	Taizhou Tianming Electric Appliance Co.,Ltd.	TM-XE-1 TM- XA-2	100-240V~13A	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13
- Alt.	Taizhou Tianming Electric Appliance Co.,Ltd.	TM-XL-1 TM- XL-2A	100-240V~13A	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13
Heating element	Anhui Paimei Electrical Appliance Co.,Ltd.	-	220-240V 800W	EN60335-1 EN60335-2-15	Tested with appliance
PCB	KINGBOARD LAMINATES HOLDINGS LTD	KB-5150	1.6mm,V-0	EN 60335-2- 15	VDE 40040433
- Alt.	SHANDONG JINBAO ELECTRONICS CO	ZD-95 (G)	1.6mm,V-0	EN 60335-2- 15	VDE 40047063



CDF certification check

CDF certification check



Clause	Requirement + Test	Result - Remark	Verdict		
- Alt.	ZhongShan LongDe Electrical Co.,Ltd.	RY157	TF157°C 10A 250V	EN60891	TUV/641000 8029 910
Internal Wire	Zhongshan Pingwang Electric Co.,Ltd.	3122	18-20AWG 200°C 300V	EN 60335-1 EN 60335-2-15 UL 758	UL E516112 and tested with appliance
- Alt.	Cixi Shuanghong Wire Co.,Ltd.	H05S-K H05S-J-K	0.5mm2	EN50525-2-41	VDE 40017324
- Alt.	Zhongshan Pingwang Electric Co.,Ltd.	60245 IEC 03(YG)	300/500V 0.5- 10	GB/T5013.3- 2008 IEC60245-3	CCC/ 201601010 48432 46
Temperature Limiter	Haiyan Meige Electric Appliance Co.,Ltd.	KSD301	250V 10A 110°C, 120°C, 125°C, 150°C	EN 60730-1 EN 60730-2-9	TUV/R 15047534 002
Switch	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-2	10(6)A 250VAC T85/55 5E4	EN61058-1	TUV/7041012 558 01-02
- Alt.	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-3	10(6)A 250V T85/55 5E4	EN61058-1	TUV/7041012 558 01-02
Appliance connectors	Taizhou Tianming Electric Appliance Co.,Ltd.	TM-XE-1 TM- XA-2	100-240V~13A	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13
- Alt.	Taizhou Tianming Electric Appliance Co.,Ltd.	TM-XL-1 TM- XL-2A	100-240V~13A	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13
Heating element	Anhui Paimei Electrical Appliance Co.,Ltd.	-	220-240V 800W	EN60335-1 EN60335-2-15	Tested with appliance
PCB	KINGBOARD	KB-5150	1.6mm,V-0	EN 60335-2- 15	VDE 40040433

CDF certification check

CDF certification check



HUAK TESTING

Page 93 of 121 Report No.: HK2009240791-SR

Clause	Requirement + Test	Result - Remark	Verdict		
- Alt.	ZhongShan LongDe Electrical Co.,Ltd.	RY157	TF157°C 10A 250V	EN60891	TUV/641000 8029 910
Internal Wire	Zhongshan Pingwang Electric Co.,Ltd.	3122	18-20AWG 200°C 300V	EN 60335-1 EN 60335-2-15 UL 758	UL E516112 and tested with appliance
- Alt.	Cixi Shuanghong Wire Co.,Ltd.	H05S-K H05S-J-K	0.5mm2	EN50525-2-41	VDE 40017324
- Alt.	Zhongshan Pingwang Electric Co.,Ltd.	60245 IEC 03(YG)	300/500V 0.5- 10	GB/T5013.3- 2008 IEC60245-3	CCC/ 201601010 48432 46
Temperature Limiter	Haiyan Meige Electric Appliance Co.,Ltd.	KSD301	250V 10A 110°C, 120°C, 125°C, 150°C	EN 60730-1 EN 60730-2-9	TUV/R 15047534 002
Switch	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-2	10(6)A 250VAC T85/55 5E4	EN61058-1	TUV/7041012 558 01-02
- Alt.	Yueqing Jinghan Electronic Co.,Ltd.	KCD1-3	10(6)A 250V T85/55 5E4	EN61058-1	TUV/7041012 558 01-02
Appliance	Taizhou Tianming	TM-XE-1 TM- XA-2	100-240V~13A	EN60320-1 EN60320-2-4	TUV/7022043 060 1-13

CDF certification check

CDF certification check



Photo of product & Defects



Finished goods on warehouse



Finished goods on warehouse

Item 296-F-00002



Carton view



Main mark view



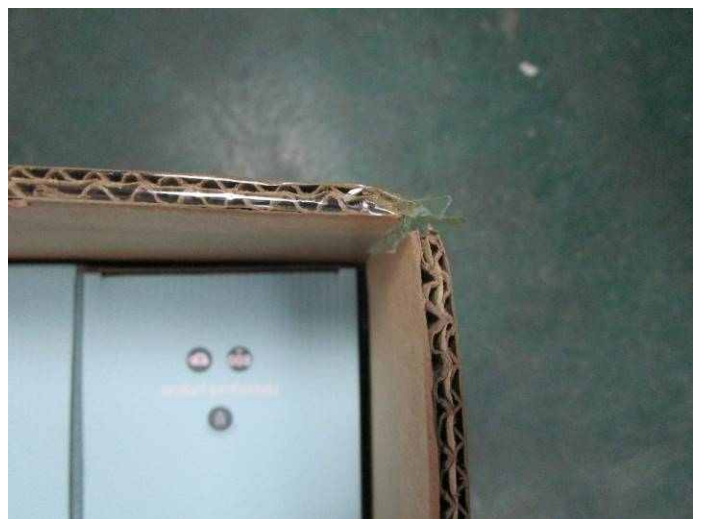
Barcode



Side mark view



Open view of carton



Carton-5ply



Packing view (12pcs per carton)



Gift box view

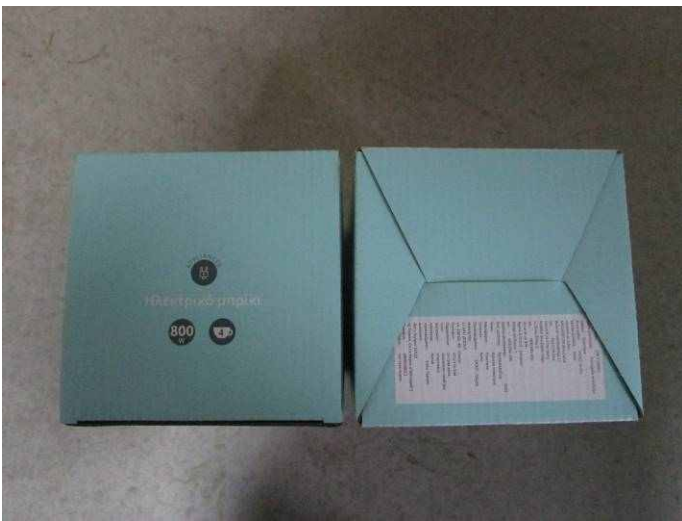


Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

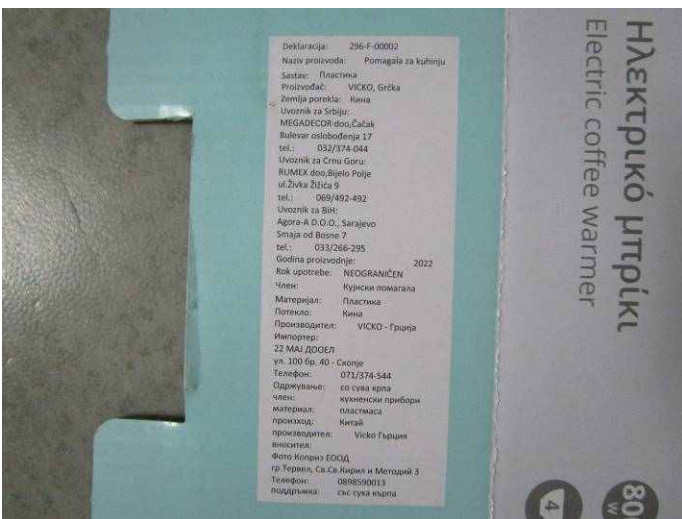
Total page: 38



Gift box view



Gift box view



Gift box view



Gift box view



Gift box view



Gift box view



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

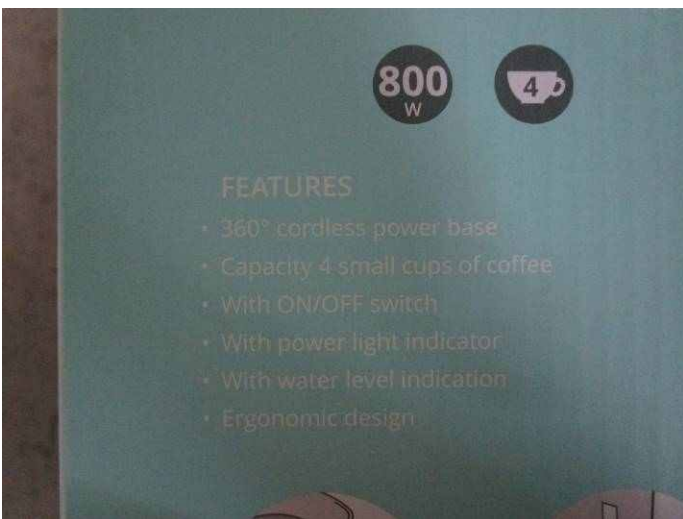
Total page: 38



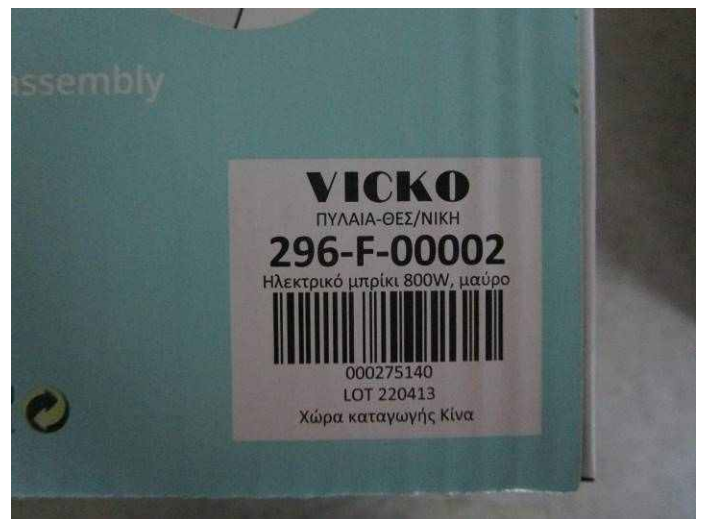
Gift box view



Gift box view



Gift box view



Barcode on gift box



Gift box view



Gift box view



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Open view of gift box



Gift box-3ply



Packing view



Packing view



Packing view



Polybag



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



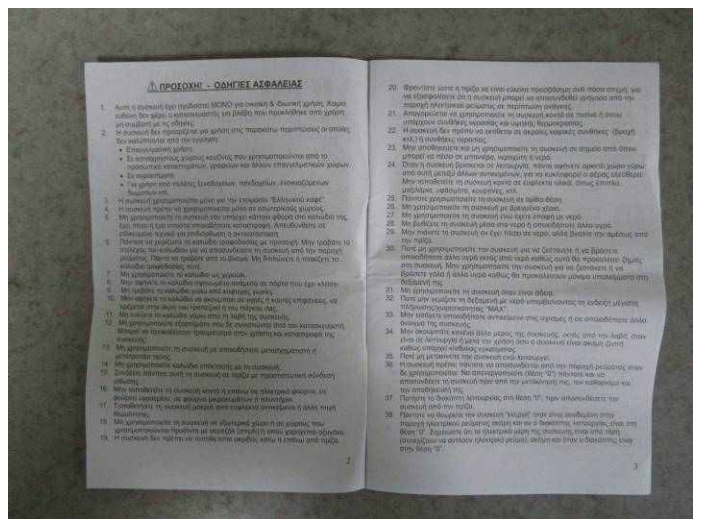
Warnings on polybag



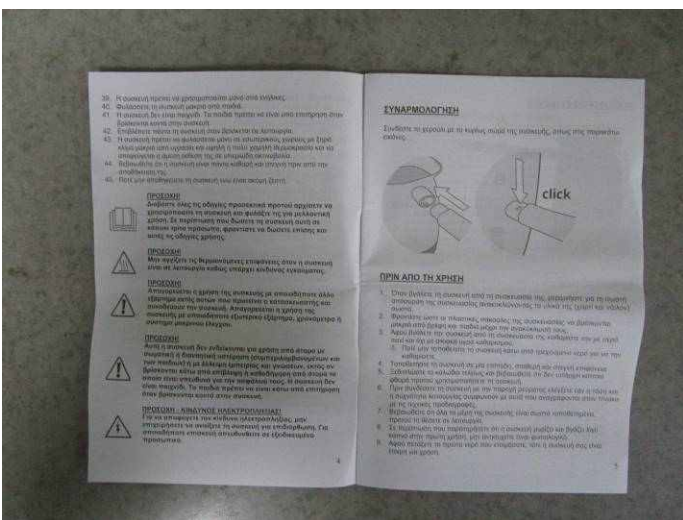
Air hole



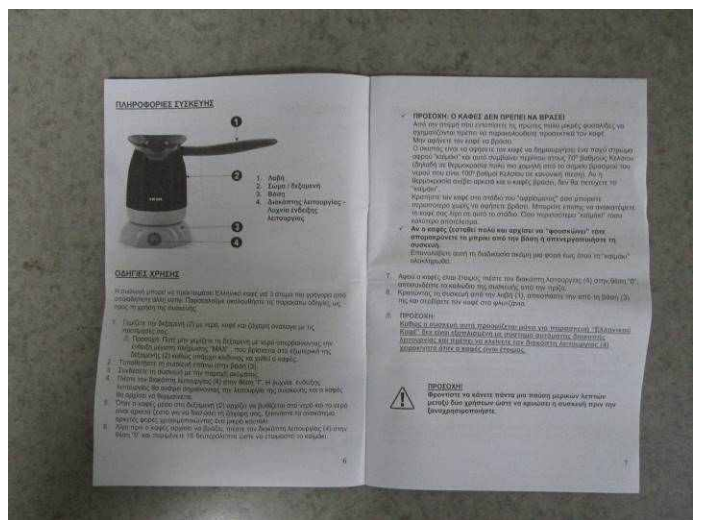
Instruction manual



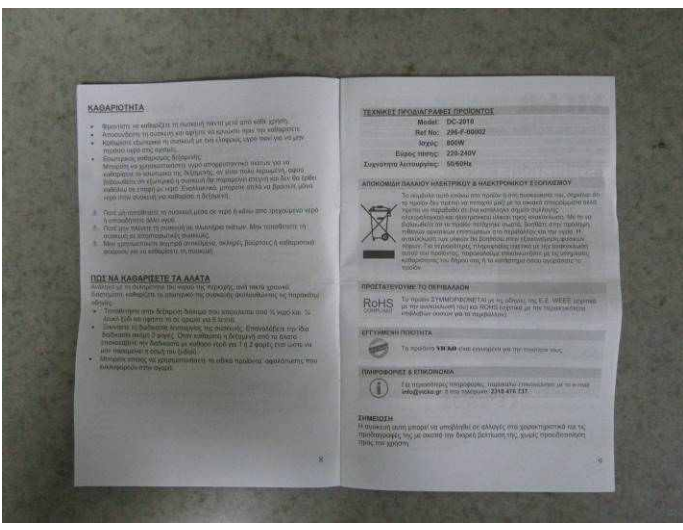
Instruction manual



Instruction manual



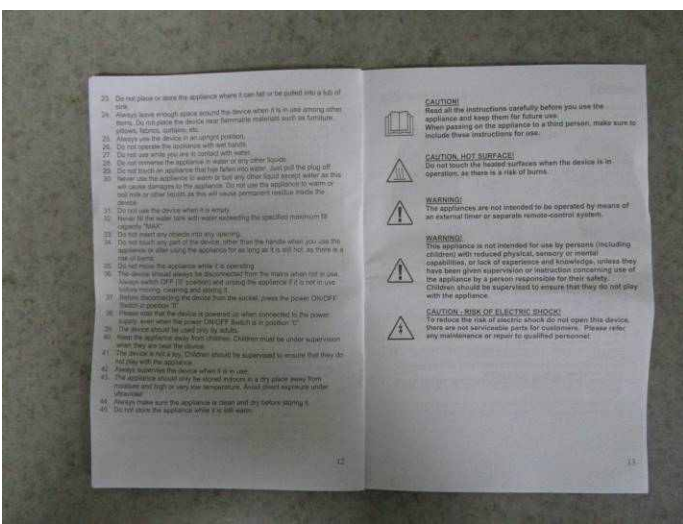
Instruction manual



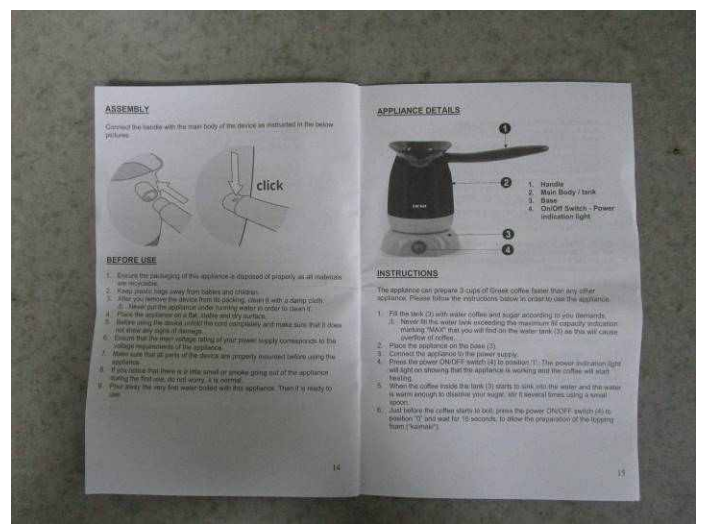
Instruction manual



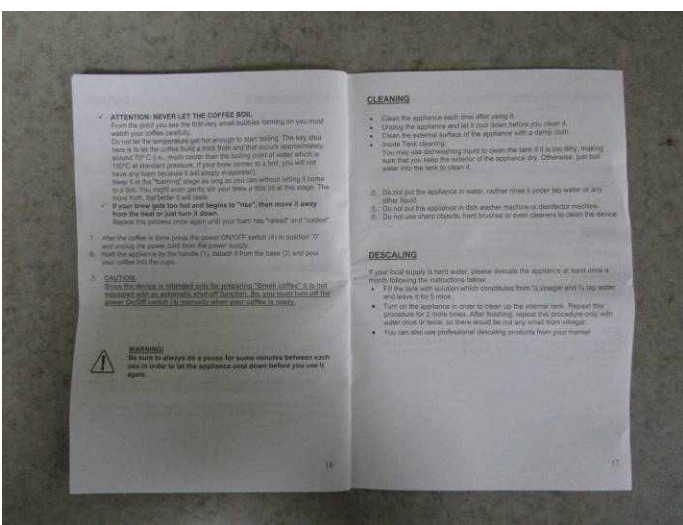
Instruction manual



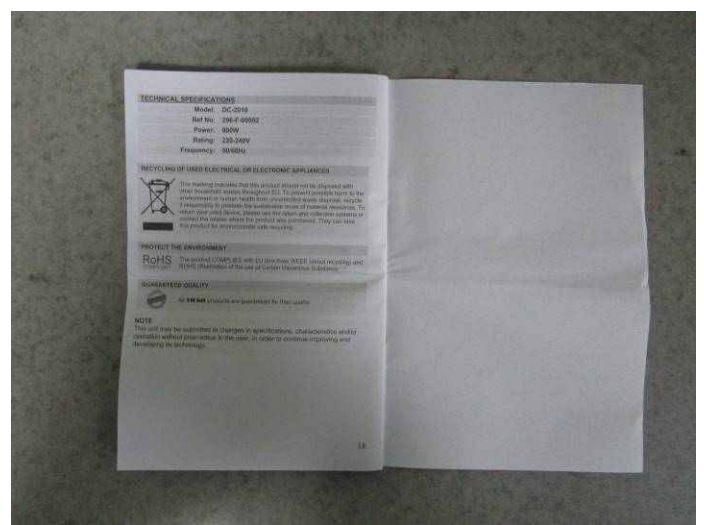
Instruction manual



Instruction manual



Instruction manual



Instruction manual

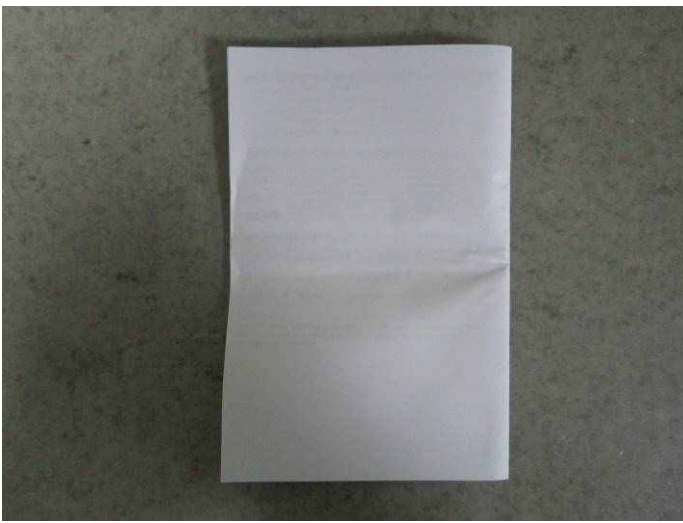


Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



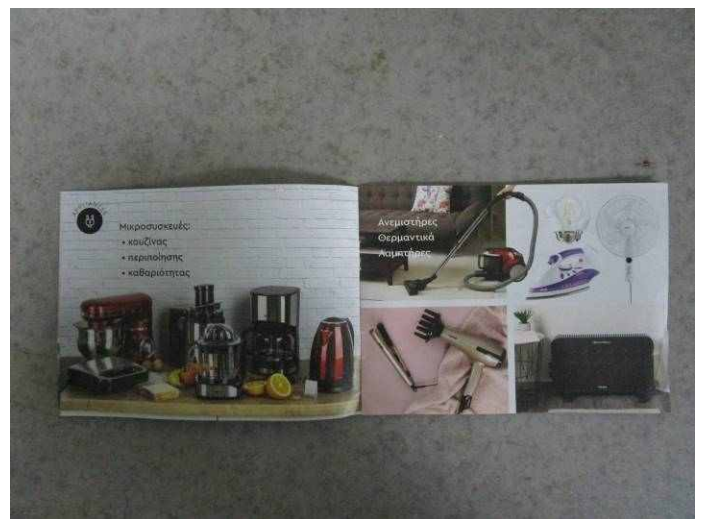
Instruction manual



Illustration



Illustration



Illustration



Illustration



Illustration



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Illustration



Illustration



Qr code



Units and accessories



Units and accessories



Units and accessories



Units and accessories



Product view



Product view



Indicator light



Product view



Product view



Product view



Logo view



Label view



Product view



Product view



Product view



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Product view



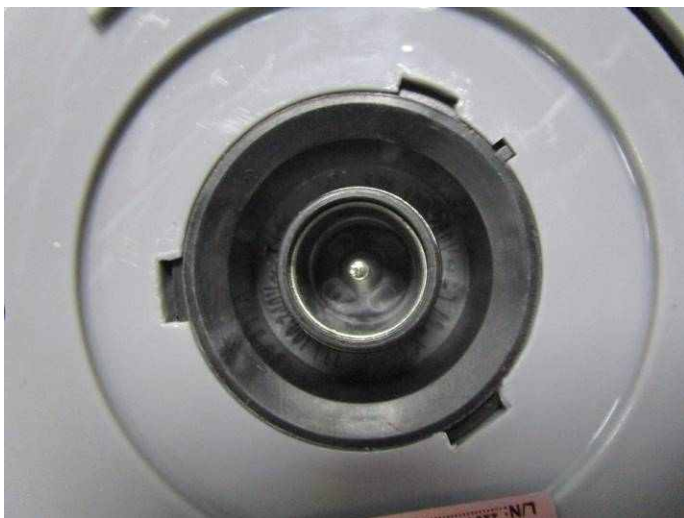
Product view



Product view



Product view



Product view



Rating label



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Product view



Product view



Rating label



Plug view



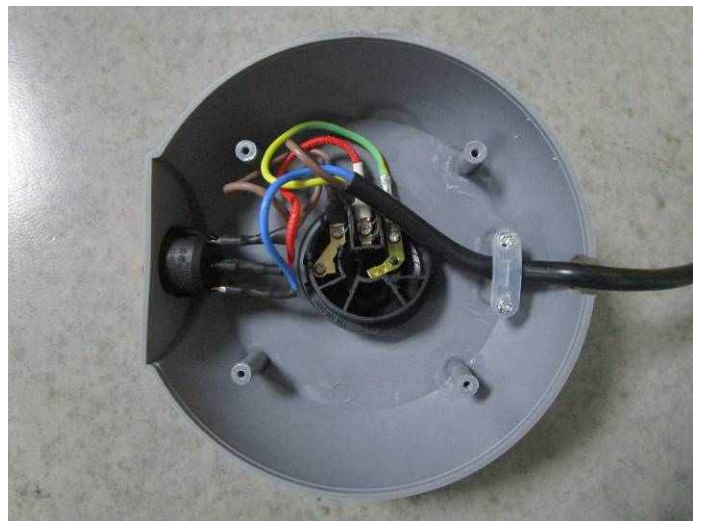
Plug view



Power cord view



Power cord view



Internal check



Internal check



Internal check



Internal check



Internal check



Internal check



Internal check



Connector



Connector



Wire check



Wire check



Client Ref. No.: 2218

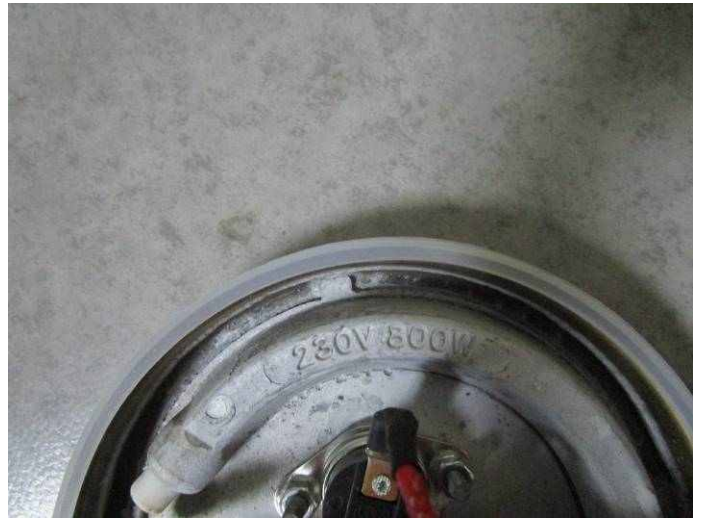
Report No.:2218024

Date: June 27th ,2022

Total page: 38



Internal check



Internal check



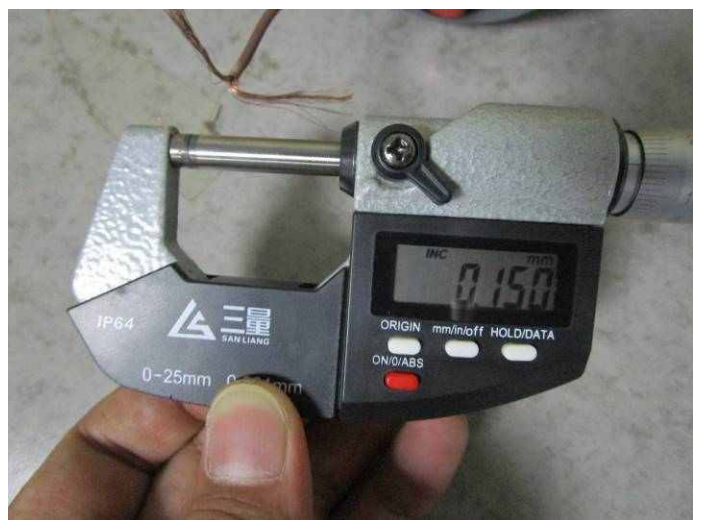
Internal check



Internal check



Internal check



Stainless Steel material test



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Wire check



Stainless Steel material test



Stainless Steel material test



Carton weight check



Carton dimension check



Carton dimension check



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Carton dimension check



Carton dimension check



Gift box dimension check



Gift box dimension check



Gift box dimension check



Gift box dimension check



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Gift box weight check



Gift box weight check



Product weight check



Product weight check



Product dimension check



Product dimension check



Product dimension check



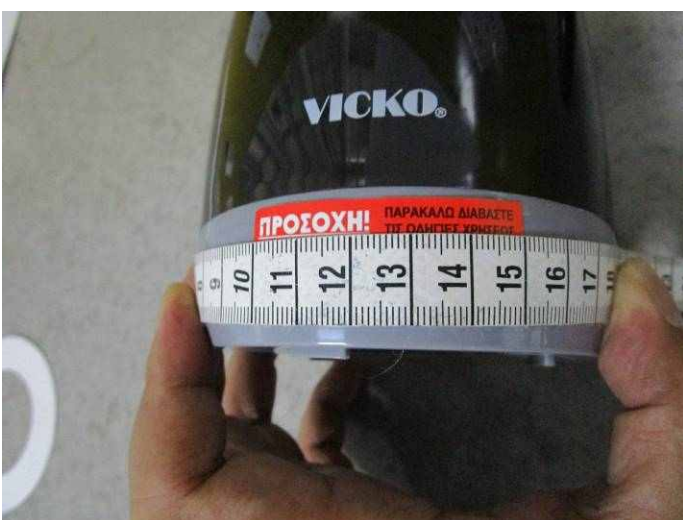
Product dimension check



Length of power cord check



Length of power cord check



CAUTION label size check



CAUTION label size check



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Rating label size check



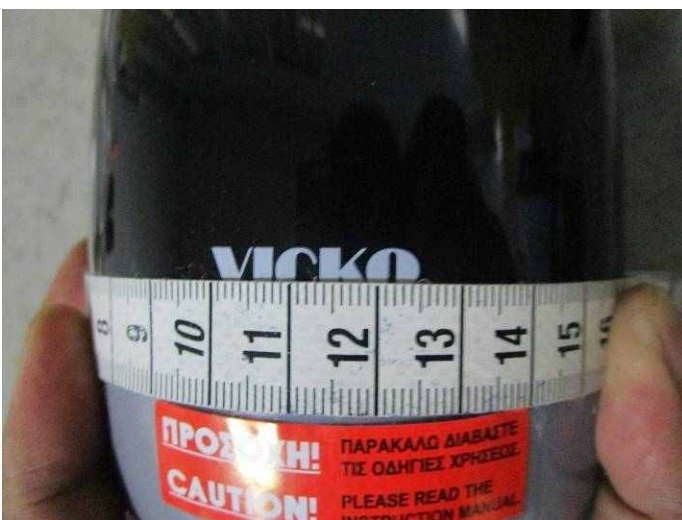
Rating label size check



Rating label size check



Rating label size check



Logo size check



Logo size check



Illustration size check

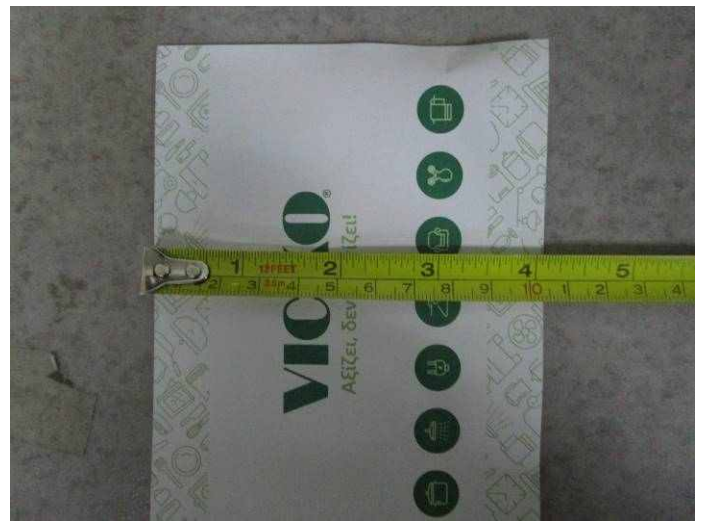
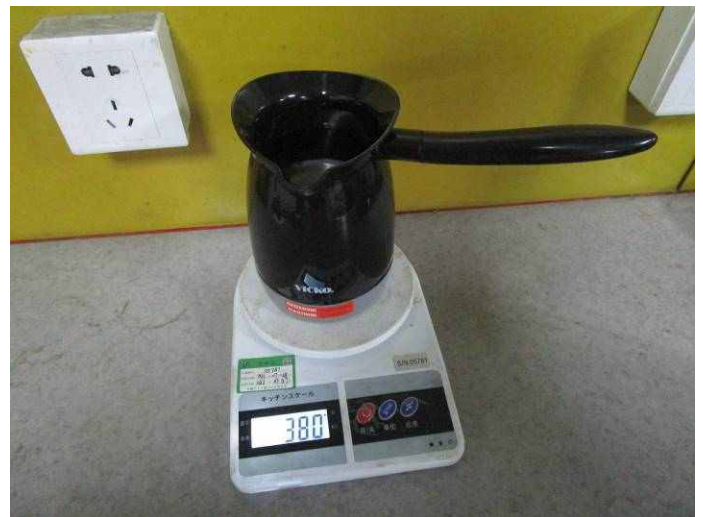


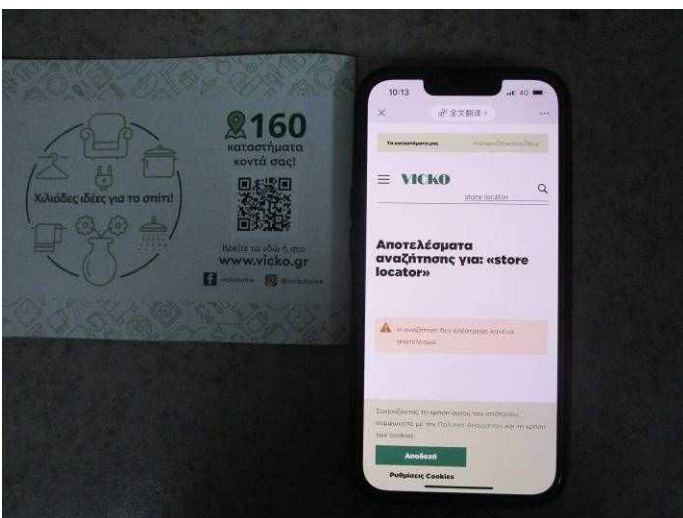
Illustration size check



Capacity check



Capacity check (Max mark)



Qr code scanning check



Barcode scanning check



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

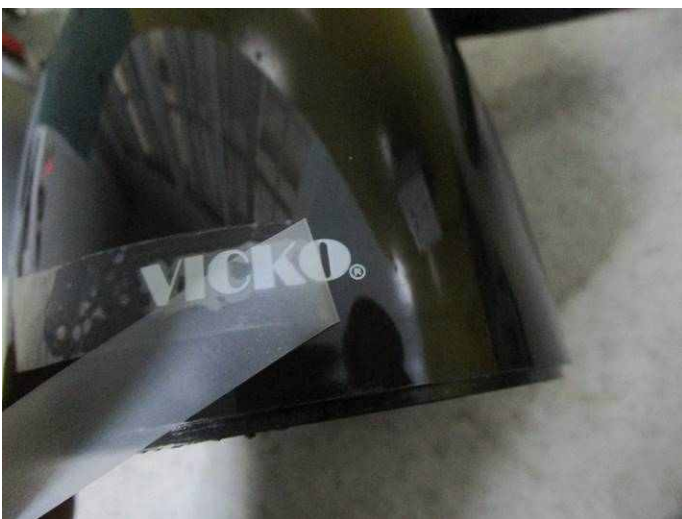
Total page: 38



Barcode scanning check



Label check



3M tape test



Rub test



Power cord pull test



Wobble test



Stability test



Pouring water test



Switch life test



Switch life test



Hi-pot and Earth continuity test



Hi-pot and Earth continuity test



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Power Consumption test with 220V



Power Consumption test with 230V



Power Consumption test with 240V



Application test



Application test



Application test



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Boil-DRY protection test



Boil-DRY protection test



Endurance test



Water leakage check



Function test



Function test



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Function test



Function test



Spare parts



Spare parts



Spare parts(50pcs switch)



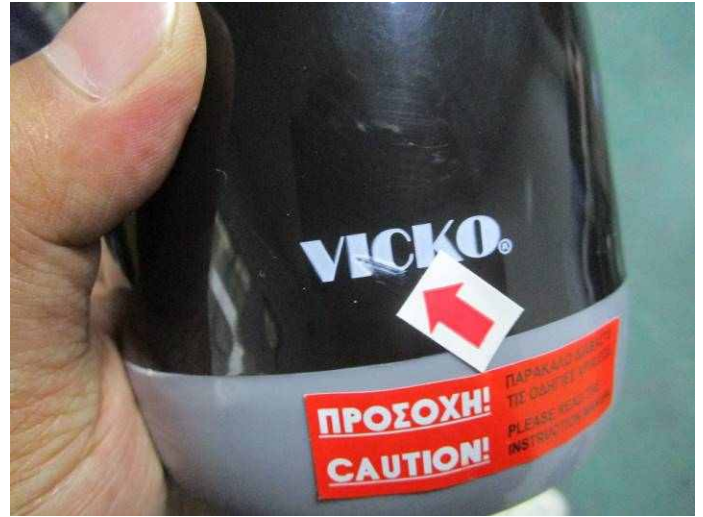
Spare parts(50pcs controller)



Photo of Defects



Flash mark-Minor



Poor printing-Minor



Poor printing-Minor



Dirty mark-Minor



Dirty mark-Minor



Dirty mark-Minor



Scratch mark-Minor



Scratch mark-Minor



Scratch mark-Minor



Scratch mark-Minor



Client Ref. No.: 2218

Report No.:2218024

Date: June 27th ,2022

Total page: 38



Scratch mark-Minor



Scratch mark-Minor



Scratch mark-Minor

N/A

N/A

-The end of report-